

Index No.	Part Name	MODEL NUMBER							
		3-SV 3-TS* 3-PA**		4-GM 4-TS* 4-GMPA**		6-SV 6-PA**		8-SV 8-PA**	
		Part No.	Price	Part No.	Price	Part No.	Price	Part No.	Price
1	Body Casting (Note 1)	3-SV	--	4-GM	--	6-SV	--	8-SV	--
1	Body Casting (Note 1)	3-TS*	--	4-TS*	--	--	--	--	--
2	Jaw Casting	3-J	\$12.65	4-J	\$20.24	6-J	\$25.30	8-J	\$37.95
3	Center Bar	313	6.16	GM-413	9.86	613	12.32	813	16.02
4	Guide Bar (2 required)	314	3.70	414	4.93	614	8.62	814	12.32
5	Handle	GM-3415	1.23	GM-3415	1.23	6815	1.85	6815	1.85
5	Handle	TS-3415*	1.85	TS-3415*	1.85	--	--	--	--
6	Locking Ring	SV-3416 (1/2" Hole)	9.24	GM-416 (3/8" Hole)	12.32	SV-6816 (3/4" Hole)	13.55	SV-6816 (3/4" Hole)	13.55
7	Holding Ring	PA-3416**	7.39	GMPA-416**	11.09	PA-6816**	11.70	PA-6816**	11.70
8	Spring, Lock	GM-417	2.03	GM-417	2.03	6817	1.65	6817	1.65
9	Spring, Holding	PA-3417**	5.40	GMPA-417**	3.47	PA-6817**	1.77	PA-6817**	1.77
10	Crank	GM-3418	5.54	GM-3418	5.54	GM-6818	8.62	GM-6818	8.62
10	Crank	TS-3418*	7.39	TS-3418*	7.39	--	--	--	--
10	Crank, with 1/8" Rollpin	GMPA-3418**	7.39	GMPA-3418**	7.39	GMPA-6818**	11.09	GMPA-6818**	11.09
11	Jaw Inserts, regular (set of 2)	319	5.54	419	7.39	619	11.09	819	14.17
11	Jaw Inserts, Hardened (set of 2)	319H	8.62	419H	10.47	619H	14.17	819H	17.25
12	Knob, Black -- 1" Dia., 1/4-20 thread	SV-3421(*)	1.80	--	--	--	--	--	--
12	Knob, Red -- 1" Dia., 1/4-20 thread	RSV-3421**	1.77	--	--	--	--	--	--
12	Knob, Black -- 1 1/2" Dia., 3/8-24 thread	--	--	SV-6821(*)	2.03	SV-6821	2.03	SV-6821	2.03
12	Knob, Red -- 1 1/2" Dia., 3/8-24 thread	--	--	RSV-6821**	3.20	RSV-6821**	3.20	RSV-6821**	3.20
13	Knob, Black -- 1 1/8" x 1 7/16" oval, 3/8-16 thread	OA-3421	1.94	OA-3421	1.94	--	--	--	--
13	Knob, Black -- 1" Dia., 1/4-20 thread	SV-3421*	1.80	SV-3421*	1.80	--	--	--	--
13	Knob, Red -- 1 1/8" x 1 7/16" oval, 3/8-16 thread	ROA-3421**	3.33	ROA-3421**	3.33	--	--	--	--
13	Knob, Black -- 1 1/2" Dia., 3/8-24 thread	--	--	--	--	SV-6821	2.03	SV-6821	2.03
13	Knob, Red -- 1 1/2" Dia., 3/8-24 thread	--	--	--	--	RSV-6821**	3.20	RSV-6821**	3.20
14	Stud	3423	0.50	6823	0.59	6823	0.59	6823	0.59
15	Screw -- 10-32 x 1/4 (2 required)	27	0.24	27	0.24	27	0.24	27	0.24
16	Screw -- 1/4-20 x 5/8	(2) 30-5/8	0.54	--	--	--	--	--	--
16	Screw -- 1/4-20 x 3/4	(2) 30-3/4	0.54	(6) 30-3/4	0.54	(6) 30-3/4	0.54	(6) 30-3/4	0.54
17	Adjusting Screw	SV-31	0.82	SV-31	0.82	SV-31	0.82	SV-31	0.82
18	Adjusting Screw -- Female	PA-32**	3.56	PA-32**	3.56	PA-32**	3.56	PA-32**	3.56
19	Adjusting Screw -- Male	PA-33**	3.56	PA-33**	3.56	PA-33**	3.56	PA-33**	3.56
20	Cover Plate	3437	0.89	3437	0.89	6837	1.18	6837	1.18
21	Shoulder Screw	39	1.18	39	1.18	39	1.18	39	1.18

Note 1. Price not shown, as replacement body castings are not available. View shown is 4-GM with side extension. Models 3-SV, 6-SV and 8-SV do not have side extensions. 3-TS and 4-TS have both sides ground at right angles to jaw inserts.

WHEN ORDERING PARTS, INDICATE PART NUMBER, MODEL NUMBER AND PRICE.

(Cont. from prev. page) pressure before replacing locking plate. To assemble **Pumping Action "PA" Locking Mechanisms**, the following steps must be carefully followed:

1. Insert crank (10), keeping handle lever (5) in vertical position during entire assembly.
2. Insert rear portion of adjusting screw (18), screwing same in as far as it will go.
3. Place the holding ring (7) behind crank so that the pin extending from the crank fits into the slot of the holding ring.
4. Insert center bar (3) through the holding ring far enough so that the holding spring (9) can be slipped on.
5. Insert front portion of the adjusting screw (19) as far as it will go.

6. Insert locking ring (6) and push center bar through same.
7. Insert locking spring (8), locating same correctly in relation to the center hole.
8. Adjust both adjusting screws until the rear portion (18) makes contact with the holding ring and the front portion (19) makes contact with the locking ring.
9. Push center bar through entire unit.
10. Turn adjusting screw front portion (19) a 3/4 turn clockwise, and adjust rear portion (18) until the bar moves freely – making sure that the handle lever is in vertical position against stop.
11. Adjust forward portion of adjusting screw (19) until desired pressure is obtained.