



550 series

2 YEAR WARRANTY

SUPER ACCU-DEX® 6-1/2" & 8"

FEATURES:

- ▶ Worm can be completely disengaged for free rotation
- ▶ For milling, drilling, jig boring, and many common shop applications
- ▶ 24 position hardened and ground index plate (15° increments) with satin chrome dial, 360° graduated ring and adjustable 10 second vernier
- ▶ Each unit is equipped with six masking plates (2, 3, 4, 6, 8 and 12 divisions)
- ▶ The three-jaw Accu-Chuck is completely adjustable to within 0.0005" T.I.R. (0.012)



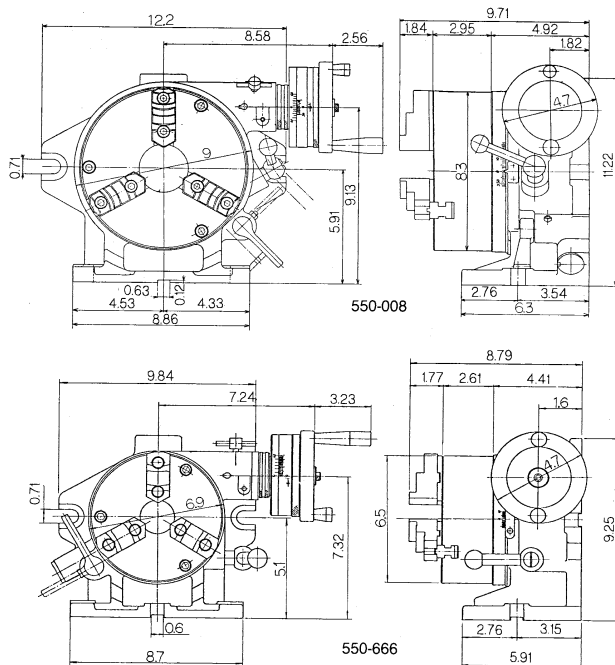
550-008

NOW with 4-screw T.I.R. adjustment!

Inch/(mm)

SPECIFICATIONS	MAXIMUM VARIATION	
	inches / (mm)	
Maximum individual spacing error	25 seconds	
Vernier reading	10 seconds	
Base to chuck squareness (90°)	0.0008 (0.02)	
Base parallelism	0.0004 (0.01)	
Mounting flange concentricity	0.0008 (0.02)	
Chuck concentricity	0.0005 (0.012)	
DIMENSIONS		
Chuck center hole diameter 550-666	1.73 (44)	
Chuck center hole diameter 550-008	2.48 (63)	
MODELS AND ACCESSORIES		
MODEL	DESCRIPTION	WEIGHT lbs (kg)
550-008	Index with 8" Accu-Chuck®	166 (75)
550-111	Dividing plates	9 (4.1)
553-301	Adjustable tailstock	35 (16)
553-302	10" Face plate	24 (11)
553-303	20 position master plate	3 (1.4)
553-304	5 division masking plate	1 (0.4)
553-305	10 division masking plate	1 (0.4)
553-330	30 position master plate for 550-007 / 008	3 (1.4)
553-332	32 position master plate for 550-007 / 008	3 (1.4)
553-333	15 division masking plate for 550-007 / 008	1 (0.4)
553-334	16 division masking plate for 550-007 / 008	1 (0.4)
553-338	8" soft master plate blank	4 (1.8)
553-339	8" soft masking plate blank	1 (0.4)
<hr/>		
550-666	Index with 6-1/2" Accu-Chuck®	125 (56.8)
550-111	Dividing plates	9 (4.1)
553-300	Adjustable tailstock	24 (11)
553-222	8" Face plate	18 (8.2)

The Super Accu-Dex combines the advantages of the Accu-Dex with those of the worm-gear rotary index. Disengaging the worm drive permits accurate quick indexing by the index pin locator into any of the 24-notch positions on the master gear. Rapid positioning to specific index locations is possible when any masking plate (2, 3, 4, 6, 8 & 12) position is used.



MILLING MACHINE ACCESSORIES & TOOLS