



## OPTIONAL DIVIDING PLATES FOR MANUAL AND ROTARY TABLES & SUPER ACCU-DEX'S

Dividing plates are designed to offer many more indexing positions to our manual Rotary tables and Super Accu-Dex's. These optional plates come in a set of two (A & B) plates (550-111 & 550-111-4H) and set of four (550-100) (A, B, C & D.) They are also supplied with a "division separator" and "position locator." This allows the user to easily select certain index moves without having to count each index hole on the plate. The position locator is specifically designed to "slide" up and down each plate in order to reach any particular row of holes, depending on the index pattern desired.



**Divisional charts are supplied with each set of plates making index calculations unnecessary.**



550-048

550-111

MODEL	A	A1	B	B1	C	D	E	F	G	H	I	J	K	M
595-706	9.76 (248)	8.74 (222)	5.55 (141)	4.02 (102)	3.94 (100)	6.57 (167)	1.77 (45)	0.57 (14.5)	W 3/4 -10	2.68 (68)	3-M10	2.36 (60)	1.54 (39)	0.55 (14)
595-707	10.79 (274)	9.72 (247)	6.10 (155)	4.41 (112)	4.96 (126)	7.56 (192)	2.28 (58)	0.63 (16)	W 3/4 -10	3.23 (82)	3-M10	2.48 (63)	1.70 (43)	0.67 (17)
595-709	13.39 (340)	11.81 (300)	6.89 (175)	4.92 (125)	6.10 (155)	9.13 (232)	2.76 (70)	0.79 (20)	W 3/4 -10	3.70 (94)	3-M12	2.76 (70)	1.97 (50)	0.75 (19)
595-710	14.96 (380)	13.39 (340)	6.97 (177)	5.00 (127)	7.68 (195)	10.75 (273)	3.50 (89)	0.79 (20)	W 3/4 -10	3.70 (94)	3-M12	2.83 (72)	1.97 (50)	0.75 (19)
595-712	17.00 (432)	15.08 (383)	7.76 (197)	5.55 (141)	9.06 (230)	12.20 (310)	4.13 (105)	0.87 (22)	W 3/4 -10	4.65 (118)	3-M12	2.99 (76)	2.20 (56)	0.87 (22)

## STANDARD DIVISION PLATES & CHANGE GEARS FOR DIVIDING HEADS

Dividing plates are included as standard accessories for all 550 Series dividing heads. Mounting and operation are the same as for rotary tables.

REFERENCE	NUMBER OF HOLES IN THE PLATES
550-030 / 031 / 032 / 033	PLATE A = 15, 16, 17, 18, 19, 20 PLATE B = 21, 23, 27, 29, 31, 33 PLATE C = 37, 39, 41, 42, 47, 49
REFERENCE	NUMBER OF TEETH IN THE CHANGE GEARS
550-032 / 033	24, 24, 28, 32, 40, 44, 48, 56, 64, 72, 86, 100

**All plates are ground to exacting tolerances.**

